



LEADERS IN CORROSION PREVENTION AND SEALING TECHNOLOGY

TECHNICAL DATA SHEET

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FM 01548 | EMS 583748

Denso Primer D

Denso Primer D is a specialised primer designed for use with the Denso pipe-wrapping tapes.

Composition

Fast-drying bitumen solution

Uses

Denso Primer D is a fast-drying primer that maintains surface cleanliness of the pipe prior to tape application.

Characteristics

Denso Primer D:

- improves cathodic disbondment resistance, and
- dries rapidly even in cool conditions.

Surface Preparation

Surfaces must be clean, dry and free from rust, scale and non-adherent coatings. Preferably, the area will be grit blasted or well wire brushed.

Application

Apply Denso Primer D evenly over the surface at a wet film thickness (WFT) of 90-110µm.

Recommended dry film thickness (DFT) is 40-60 µm.

Denso Primer D can be applied at temperatures between 0°C and 55°C.

Availability

5 L, 25 L and 200 L drums

Storage Conditions

Store all components upright in original packaging in a cool, dry, area. Keep away from heat, sparks and open flames.

Typical Properties

Viscosity	200-500 cP
Solids	58%
Flash Point	>23°C
Specific gravity	0.94
Drying time	10-15 minutes
Surface coverage	9-11 m ² /L.

Important: Winn & Coales (Denso) Ltd pursue a policy to develop and continually improve all of our products and therefore the information given in this data sheet is intended as a general guide and does not constitute a warranty of specification. However, our sales personnel are committed to assist the user in establishing the suitability of the product for its intended purpose and additional specific information is available on request. Winn & Coales (Denso) Ltd operate a Quality Management System registered to BS EN ISO 9001 (BSI Certificate no. FM01548) and an Environmental Management System registered to BS EN 14001 (BSI Certificate 583748).

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